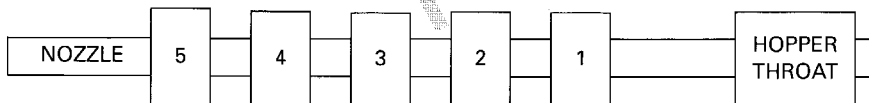


RECORD OF MACHINE SETTINGS & PROCESSING CONDITIONS

MACHINE No:-		MACHINE DESCRIPTION & TONNAGE	
TOOL No:-		SETTING SHEET No:-	LOG No:-
MATERIAL SPEC		PART DESCRIPTION:-	
SUPPLIER:-			
MATERIAL TYPE:-		PART No.:-	
		ENG. LEVEL:-	
GRADE:-		CUSTOMER:-	
COLOUR:-			
COMP/MASTER BAT.		MOULD DETAILS AS SHOWN BELOW	
COMP. WT GMS.		TOOLMAKER	
SHOT WT. GMS.		No. OF IMPS.	
ADDITIVES %		TYPE H/RUN	
PRE-DRYING TEMP.		TYPE EJECT.	
PRE-DRYING TIME		EJECT. STK.	
M.F.I.		MOULD SIZE	



ZONE	NOZZLE	5	4	3	2	1	THROAT
SET							
ACT							

MELT TEMP.

SET TEMPERATURES (HOT RUNNER OR SPRUE BUSH)

ZONE NO.						
TEMP. SET						
TEMP. ACT.						
ZONE NO.						
TEMP. SET						
TEMP. ACT.						
ZONE NO.						
TEMP. SET						
TEMP. ACT.						