

Customer:	Cust. Ref.:	Eng. No.:	Date:
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PLEASE QUOTE YOUR BEST PRICE & DELIVERY FOR THE DESIGN & MANUFACTURE OF INJECTION MOULD TOOLS, TO SPECIFICATION BELOW & TO STANDARD SUPPLIED:-

Drawing or Part No.		Issue:	Date:
Description of Part No.		Lifts per Hour:	
Material:		Projected Qty. per Year:	
No. of Impressions:		Life of Tool:	
Presses:	Information will be supplied on:	Mylar	CAD-Wire Frame
		Print	CAD-Surfaces

TYPE OF INJECTION:-

Hot Runner System (Manufactured)	Edge Gate onto:
Hot Runner System (Std. Specify)	Bucket/Sub Gate onto:
Hot Bush (Specify)	Valve Gate onto Part:
Valve Gate (Specify)	Angle Sprue onto:
Cold Sprue	Type of Nozzle Seat (Specify)
Direct Feed	Injection & Ejection on Fixed Half

TYPE OF EJECTION:-

Self Contained Ejection Using () off Built in Hydraulic Cylinders with Signal Switches:	2 Stage Ejection	Pads & Blade Ejection
	Pin Ejection	Stripper Plate
Use Press Ejection	Sleeve Ejection	Ejection on Fixed Half of Tool

TOOL OPERATION & TEMPERATURE CONTROL:-

Tool Operation:- Automatic Cycle	Semi-Auto Cycle	Using Robot & Gripper
Core Operation:- Built in Hydraulic Core	Mechanical Cores	Up & Away Cores
		Slide cores
Cooling Requirements:- Labyrinth	Bubblers	Manifold Jiffy connectors

MATERIALS & CAVITY FINISH:-

Steel Type:-	Cavity	Core	Bolster
Surface Finish Required on Cavity:-	Photo Etch Grain	Fine Finish	Paint External Bolster as Specified
	Spark Grain	Mirror- 3 Microns	
	Sparked Finish	Commercial Polish	Provide Lifting Holes & Transportation straps
Engraving Required on Core:-	Part No	Date Grid - Size	Logo Etc.

Special Details:-

Return Drg / Samples / Yes / No	Required By:-		
Information Supplied with This Specification:-	Part Drawing	Sketch	CAD Tape
	Tool Drawing	Moulding	